

IBM CORPORATION
ROCHESTER, MINNESOTA

IBM Corporation of Rochester, MN, develops, manufactures, and programs electronic computer systems and manufactures electronic computer system components such as printed circuit boards and glass substrates. The facility has won the Cinergy Corporation's Supplier Environmental Excellence Award (2000), the Minnesota Hazardous Waste Compliance Recognition Award (1999), and the Minnesota Waste Wise Leadership Award (1998). IBM Rochester was certified to ISO 14001 in 1997.

ENVIRONMENTAL PERFORMANCE

Past Accomplishments

IBM has demonstrated its commitment to environmental performance in the areas of solid and hazardous waste. Since 1997, the facility has:

- **Reduced solid waste** by increasing recycling and re-use from 7,391 to 8,779 tons through more recycling of cardboard, plastics, and wood pallets and through increased re-use of parts transport packaging by suppliers.
- **Reduced hazardous waste** by 22% through isolating the treatment of an electroplating waste stream. This waste stream is now the only F006 hazardous sludge generated at the facility.

Future Commitments

IBM also committed to continued environmental improvement through increases in habitat restoration and reductions in solid waste, energy use, and waste from product. By 2003, the facility will:

- **Increase restored habitat** from 38 to 54 acres by planting with native prairie grass and improving wetlands.
- **Reduce solid waste** by increasing recycling and re-use from 73.9% to 84%.
- **Reduce energy use** by 4% per year through ongoing energy conservation efforts such as more efficient lighting, more efficient lighting, more efficient motors, and better HVAC controls.
- **Reduce waste from disposal of product** by 10% by disassembling more materials, hand separating more scrap, and finding new sources willing to recycle materials.

COMMUNITY OUTREACH

IBM Corporation's Department KKV, Site Communications acts as the focal point for communications received from the general public and media sources. Community members are informed of important matters through media articles and the Internet. The Performance Track Annual Performance Report will be available on the website (www.ibm.com/ibm/Environment/).

AT A GLANCE

Industry Sector:	Electronics
Business:	Electronic computer systems and system components
Facility Employees:	More than 1,000
Accomplishments:	Reduced solid waste Reduced hazardous waste
2003 Commitments:	Increase habitat Reduce solid waste Reduce energy use Reduce waste from product
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